Daytona Edition Install Guide

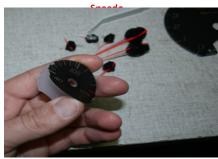
C6 CORVETTE



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4. Carefully twist each needle CCW 5 times completely. If you don't understand call US



8. Remove the Black OEM gauge face from the light pipe.



12. The speed and tach, it is best to place the light pipe into position and then the gauge face.



1. Press in the tabs from the bottom side to release the lens.





5. Continue twisting and use the needle tool to lift at the same time.



9. Each of the gauges are different. Only change one at a time.

TAKE CLUSTER BACK TO CAR AND PLUG IN. IEAVE THE KEY IN THE OFF POSITION.

13. Take the cluster back to the car and plug in. Do not start.



 It is a little difficult, but start on one side and work your way around.



6. Each of the gauge faces come off.



10. The back of the US Speedo gauge face has a plastic liner. Remove.



Refer to the diagram on where to set the needles.



3. If you havent made the diagram for needle placement, make it now.



7. New US Speedo Daytona Edition gauge face kit.



11. As you complete the change, place them into position.



15. Hold both ends of the needle. DO NOT press down completely yet.

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16. Press down with your thumb on the center of the hub. ONLY 1/2 down for now.



17. Notice for the small gauges, there are 2 different sizes.



18. Now you should have all the needles in place. Unplug and put the cluster in your



19. Move the needles so they are pointing up.



23. Place the needle tool under the hub for proper height of the hub.



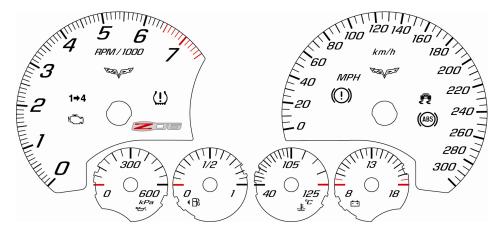
20. Plug the cluster back in, each needle should go back to the low or 0.



21. If a needle is set wrong, remove it. Unplug the cluster and start over.



22. Place the cluster on a flat surface and press the needles down.



This installation should only take about 30 minutes.